



IECEx Certificate of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.: **IECEx EPS 19.0007X** Page 1 of 3 [Certificate history:](#)

Status: **Current** Issue No: 0

Date of Issue: 2019-03-01

Applicant: **eltherm production GmbH**
Ernst-Heinkel-Straße 6-10
57299 Burbach
Germany

Equipment: **Heating cable system ELSR-N-Ex**

Optional accessory:

Type of Protection: **trace heating, increased safety, dust ignition protection**

Marking: Ex 60079-30-1 eb IIC T6 Gb
Ex 60079-30-1 tb IIIC T85°C Db

Approved for issue on behalf of the IECEx
Certification Body:

Holger Schaffer

Position:

Certification Manager

Signature:
(for printed version)

Date:

1. This certificate and schedule may only be reproduced in full.
2. This certificate is not transferable and remains the property of the issuing body.
3. The Status and authenticity of this certificate may be verified by visiting www.iecex.com or use of this QR Code.



Certificate issued by:

Bureau Veritas Consumer Products Services Germany GmbH
Businesspark A96
86842 Türkheim
Germany





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Manufacturer: **eltherm production GmbH**
Ernst-Heinkel-Straße 6-10
57299 Burbach
Germany

Additional
manufacturing
locations:

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended

STANDARDS :

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

IEC 60079-0:2017 Explosive atmospheres - Part 0: Equipment - General requirements
Edition:7.0

IEC 60079-31:2013 Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"
Edition:2

IEC 60079-7:2015 Explosive atmospheres – Part 7: Equipment protection by increased safety "e"
Edition:5.0

**IEC/IEEE
60079-30-1:2015** Explosive atmospheres - Part 30-1: Electrical resistance trace heating - General and testing requirements
Edition:1.0

This Certificate **does not** indicate compliance with safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in:

Test Report:

[DE/EPS/EXTR19.0006/00](#)

Quality Assessment Report:

[FR/INE/QAR12.0007/04](#)



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EQUIPMENT:

Equipment and systems covered by this Certificate are as follows:

The heating cable system ELSR-N-Ex consists of IECEx approved components and is suitable for use on pipes, vessels and associated equipment in areas with combustible gas or dust.

The system assembly consists of:

- Self regulating heating cable ELSR-N-... with power 10, 20, 30 and 40 W/m at 10 °C (Certificate: IECEx EPS 18.0064U)
- End cap EL-ECN (Certificate: IECEx EPS 19.0005U)
- Cable gland M25x1,5 (Certificate: IECEx IBE 12.0023X)
- Connection sleeve Ex-Con SR (Certificate: IECEx IBE 13.0012X)
- Mounting assembly Ex-It (Certificate: IECEx IBE 12.0024U)

Electrical data:

- Voltage: 230 / 277 VAC
- Power: 10, 20, 30 and 40 W/m

SPECIFIC CONDITIONS OF USE: YES as shown below:

Ambient temperature range: max. -55/-20 °C to +70/+60 °C

Application temperature: depending on system components: max. -60 °C to +80 °C

When determining the limit temperature, the operating temperature ranges for the system components that have direct contact with heated equipment must be considered.

Heating cable ELSR-N	-60 °C to +80 °C
End cap EL-ECN	-60 °C to +135 °C
Mounting assembly Ex-It	-20 °C to +200 °C
Cable gland M25x1,5	-25 °C to +70 °C (7 J)
	-55 °C to +70 °C (4 J)
Connection sleeve Ex-Con SR	-32 °C to +200 °C

At temperatures below -25 °C, the cable gland M25x1,5 must be installed protected against mechanical stress.

The system components must be combined so that all free ends of the heating cable are closed or contacted.

Installation and commissioning must only be carried out by trained specialist personnel in accordance with the requirements of IEC 60079-14, annex F and in accordance with the manufacturer's specifications.