




EU Type Examination Certificate CML 21ATEX3429X Issue 0

- 1 Equipment intended for use in Potentially Explosive Atmospheres Directive 2014/34/EU
- 2 Equipment **ELAK-EX Range of Junction Boxes**
- 3 Manufacturer **Eltherm GmbH**
- 4 Address **Ernst-Heinkel-Strasse 6-10, 572999
Burbach, Germany**
- 5 The equipment is specified in the description of this certificate and the documents to which it refers.
- 6 CML B.V., Chamber of Commerce No 6738671, Koopvaardijweg 32, 4906CV Oosterhout The Netherlands, Notified Body Number 2776, in accordance with Article 17 of Directive 2014/34/EU of the European Parliament and of the Council, dated 26 February 2014, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment intended for use in potentially explosive atmospheres given in Annex II to the Directive.
The examination and test results are recorded in the confidential reports listed in Section 12.
- 7 If an 'X' suffix appears after the certificate number, it indicates that the equipment is subject to conditions of safe use (affecting correct installation or safe use). These are specified in Section 14.
- 8 This EU Type Examination certificate relates only to the design and construction of the specified equipment or component. Further requirements of Directive 2014/34/EU Article 13 apply to the manufacture of the equipment or component and are separately certified.
- 9 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the confidential report, has been demonstrated through compliance with the following documents:


EN IEC 60079-0:2018	EN IEC 60079-7:2015+A1:2018	EN 60079-11:2012
EN 60079-26:2014	EN 60079-28:2015	EN 60079-31:2014

- 10 The equipment shall be marked with the following:

 II 1 G D


Ex ia OIIC TOGa
Ex ta IIIC TO°C Da

Ta= -65°C≤Ta≤+90°C O

 II 2 G D

Ex eb OO IIC TOGb
Ex tb IIIC TO°C Db

Ta= -65°C≤Ta≤+90°C O

 II 2 G D

Ex ib O IIC TOGb
Ex tb IIIC TO°C Db

Ta= -65°C≤Ta≤+90°C O

- Temperature Class T4, T5, T6. See product description
- Maximum Surface Temperature T85°C, T100°C. See product description
- Marking to include db if fitted with flameproof connector
- When fitted with fibre optic cassette, marking to include either op is, op pr, op sh. See product description
- Ambient temperature range may be limited by the limitations of any utilised Ex Components



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11 Description

The ELAK-Ex range of junction boxes are electrical or optical terminal boxes, utilising the Ex-Component certified glass reinforced polyester (GRP) enclosures covered by certificate number CML20ATEX3008U.

The junction boxes may be provided with cable entry holes. The holes may be located either through the side walls or the rear of the enclosure base. The holes may be provided with a metric parallel thread, or without thread (clearance hole). Suitably certified blanking plugs, reducers and adapters and breather drains may be fitted provided into the enclosure via threaded holes, provided they meet the minimum IP requirements marked on the enclosure.

Through the wall of the enclosure may be provided an internal or external or internal and external threaded earth stud of a minimum size of M6.

The ELAK-Ex range of junction boxes are fitted with an arrangement of suitably certified terminals.

The ELAK-Ex range of enclosures are available in the following sizes:

ELAK-Ex	Enclosure Type	Width (mm)	Height (mm)	Depth (mm)
1	B	80	75	55
2	B	110	75	55
3	B	160	75	55
4	B	190	75	55
4.5	B	190	75	75
5	A	230	75	55
6	B	122	120	90
7	B	220	120	90
8	B	160	160	90
9	B	260	160	90
10	B	360	160	90
11	A	560	160	90
12	B	255	250	120
12.5	B	205	200	120
13	B	400	250	120
13.5	B	400	250	160
14	A	600	250	120
15	B	400	405	120
15.5	B	400	405	201

Table 1: ELAK-Ex Enclosure Sizes



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Before the junction box is installed, its total dissipated power for the particular application will be calculated in accordance with IEC 60079-7 Ed 5:2015/ EN 60079-7:2015, Annex E, E.2 and will not exceed the values given in the tables below (junction boxes of size not specified in the tables may be manufactured subject to the maximum dissipated power being based on a smaller enclosure):

EPL Ga Gb Db						
ELAK-Ex ref.	Maximum Power Dissipation (W)					
	(*) T6/T85°C Ta +40°C (max)	(*) T6/T85°C Ta +55°C (max)	(*) T6/T85°C Ta +60°C (max)	(*) T6/T85°C Ta +65°C (max)	(*) T5/T100°C Ta +55°C (max)	(*) T4/T100°C Ta +90°C (max)
1	8.390	2.23	1.73	1.45	8.390	8.390
2	8.551	2.00	1.70	1.45	8.551	8.551
3	8.833	2.00	1.70	1.45	8.833	8.833
4	9.012	2.07	1.80	1.29	9.012	9.012
4.5	9.012	2.07	1.80	1.29	9.012	9.012
5	9.260	2.00	1.70	1.10	9.260	9.260
6	9.378	2.00	1.70	1.45	9.378	9.378
7	10.500	2.30	1.70	1.10	10.500	10.500
8	10.348	2.00	1.70	1.10	10.348	10.348
9	11.933	2.30	1.70	1.10	11.933	11.933
10	13.793	4.50	3.29	2.10	13.793	13.793
11	18.338	6.68	5.20	4.00	18.338	18.338
12	15.474	2.30	1.70	1.10	15.474	15.474
12.5	15.474	2.30	1.70	1.10	15.474	15.474
13	20.867	5.20	4.00	3.00	20.867	20.867
13.5	20.867	5.20	4.00	3.00	20.867	20.867
14	30.384	7.97	6.59	4.79	30.384	30.384
15	31.350	8.26	6.00	4.40	31.350	31.350
15.5	31.350	8.26	6.00	4.40	31.350	31.350

Notes: The table above relate to the limiting temperature of the terminal insulation, refer to the 'Conditions of Manufacture'.

Table 2: ELAK-Ex Range of Junction Boxes – Maximum Power Dissipation for EPL Ga Gb Db

EPL Da						
ELAK-Ex ref.	Maximum Power Dissipation (W)					
	T85°C Ta +40°C (max)	T85°C Ta +55°C (max)	T85°C Ta +60°C (max)	T85°C Ta +65°C (max)	T100°C Ta +55°C (max)	T100°C Ta +90°C (max)
1	4.195	1.115	0.865	0.725	4.195	4.195
2	4.2755	1	0.85	0.725	4.2755	4.2755
3	4.4165	1	0.85	0.725	4.4165	4.4165
4	4.506	1.035	0.9	0.645	4.506	4.506
4.5	4.506	1.035	0.9	0.645	4.506	4.506
5	4.63	1	0.85	0.55	4.63	4.63
6	4.689	1	0.85	0.725	4.689	4.689
7	5.25	1.15	0.85	0.55	5.25	5.25
8	5.174	1	0.85	0.55	5.174	5.174



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9	5.9665	1.15	0.85	0.55	5.9665	5.9665
10	6.8965	2.25	1.645	1.05	6.8965	6.8965
11	9.169	3.34	2.6	2	9.169	9.169
12	7.737	1.15	0.85	0.55	7.737	7.737
12.5	7.737	1.15	0.85	0.55	7.737	7.737
13	10.4335	2.6	2	1.5	10.4335	10.4335
13.5	10.4335	2.6	2	1.5	10.4335	10.4335
14	15.192	3.985	3.295	2.395	15.192	15.192
15	15.675	4.13	3	2.2	15.675	15.675
15.5	15.675	4.13	3	2.2	15.675	15.675

Notes: The table above relate to the limiting temperature of the terminal insulation, refer to the 'Conditions of Manufacture'.

Table 3: ELAK-Ex Range of Junction Boxes – Maximum Power Dissipation for EPL Da

Optional fibre optic jointing facilities may be fitted within the terminal compartment; these are installed on a non-metallic, splice tray either alone or alongside the existing terminals. The jointing facilities are intended for use with fibre optic equipment supplied from a power source that is certified as compliant with IEC / EN 60079-28:2015. For "op pr" or "op sh" applications, the ABTECH fibre optic cassette type FJC under certificate CML 17ATEX9035U/ IECEx CML 17.0020U are used.

Optical Power	
'op pr' applications	'op is' applications
T6/T85°C at a maximum ambient of ≤ 60°C	T6/T85°C at a maximum ambient of ≤ 65°C or T4/T100°C at a maximum ambient of ≤ 80°C
When 'op pr' is used with or without terminals, the splice case is limited to 100mW and a -40°C to 60°C ambient temperature.	When 'op is' is used with or without terminals. Fibre optic source is limited for all T classes to a maximum irradiance of 5 mW/mm ² (surface area not exceeding 400 mm ²) Signal power is limited to 15 mW @T6 and 35 mW @T4.

Table 4: ELAK-Ex Range of Junction Boxes – Optical Power Limits for "op pr" and "op is" applications

12 Certificate history and evaluation reports

Issue	Date	Associated report	Notes
0	02 June 2021	R14107A/00	Issue of Prime Certificate

Note: Drawings that describe the equipment or component are listed in the Annex.

13 Conditions of Manufacture

The following are conditions of manufacture:

- i. Where the product incorporates certified parts or safety critical components the manufacturer shall ensure that any changes to those parts or components do not affect the compliance of the certified product that is the subject of this certificate.
- ii. When the manufacturer has equipped the junction boxes with wiring to the terminals, a routine electric strength test shall be carried out in accordance with EN IEC 60079-7:2015+A1:2018 Clause 7.1.
- iii. All terminals will be installed in accordance with their certificate conditions and the relevant codes of practice/wiring regulations paying particular attention to the following:
 - The maximum service temperature range.



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- The minimum creepage and clearance distances shall be maintained.
- The rated voltages and currents may vary if cross-connection facilities are used.
- The reduction in rating of adjacent terminals shall be observed, where applicable.

The terminals fitted into the junction boxes shall also conform to the following requirements:

Temperature class/ Dust marking	Requirement
T6/T85°C	The terminals shall have an insulation limiting temperature of +100°C minimum.
T5/T100°C	The terminals shall have an insulation limiting temperature of +100°C minimum.
T4/T135°C	The terminals shall have an insulation limiting temperature of +130°C minimum.

- Suitably certified Ex e equipment such as breathing devices and blanks may be fitted to the enclosure providing the enclosure maintains compliance with IEC 60529 code IP65 or better.
- The manufacturer will take all reasonable steps to ensure that the power dissipated by the Junction Box does not exceed the maximum value stipulated in the table detailed in the Description of Equipment, in addition, the manufacturer will supply all the relevant information that will enable the user/installer to calculate the dissipated power in Watts for each Junction Box in accordance with EN IEC 60079-7:2015+A1:2018 Annex E, E2.
- When the junction boxes are used for intrinsically safe applications, a 3 mm separation distance between the enclosure is required, there shall also be a minimum of 6 mm between different intrinsically safe circuits.
- When trunking is fitted, it may be sited as required and the minimum creepage and clearance distances shall still be met
- Cable insulation shall be rated at 30°C greater than max operation ambient.
- If the enclosures are supplied fitted with blanking plugs, reducers, adapters or breather drains, the manufacturer shall ensure that the user/installer is provided with copies of the associated certificate for the fitted devices.
- When the optional earth bar is fitted it shall allow for a size of conductor connection in accordance with Clause 15.3 of IEC 60079-0.

14 Specific Conditions of Use (Special Conditions)

The following conditions relate to the safe installation and/or use of the products:

- When used in an EPL ta (Da) application, the power supply to the equipment is to be rated for a prospective short circuit current of not more than 10 kA.
- When fitted with 'Ex op pr' splice case, the fibre cable outside the enclosure shall be installed such that mechanical damage is prevented, including where entering or exiting the increased safety enclosure.
- When marked 'Ex op is', the fibre optic source supplying this equipment shall be suitably certified as compliant with EN 60079-28:2015 and provide an inherently safe optical source (op is), EPL Gb, subsequently the parameters in Table 4 of the description apply.
- When marked 'Ex op pr', the fibre connectors contained within the increased safety enclosure must not be separated whilst energised if an explosive atmosphere may be present.



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- v. If not used, fibre ST connectors within the increased safety enclosure must have dust covers fitted.
- vi. All optical components used with the Fibre Optic Cassette shall be suitable for the ratings and service temperature range of the cassette
- vii. When marked “op sh”, the fibre optic source shall be suitably certified as compliant with EN 60079-28:2015 and provide an interlocked optical source (op sh).

Certificate Annex

Certificate Number CML 21ATEX3429X
Equipment ELAK-EX Range of Junction Boxes
Manufacturer Eltherm GmbH



The following documents describe the equipment or component defined in this certificate:

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Drawing No	Sheets	Rev	Approved date	Title
Ex-1-40X8020053-01	1 of 1	0	02 June 2021	Label ELAK-Ex-2, -4.yy, Ex e
Ex-1-40X8020053-02	1 of 1	0	02 June 2021	Label ELAK-Ex-2, -4.yy, Ex i
Ex-1-40X8020053-03	1 of 1	0	02 June 2021	Label ELAK-Ex-2, -4.yy, Ex op is
Ex-1-40X8020053-04	1 of 1	0	02 June 2021	Label ELAK-Ex-2, -4.yy, Ex op pr