

Assembly conditions

Prerequisite for assembly by eltherm

The surface to be heated must be cleaned and prepared for installation. The surface to be heated must be free of dirt, snow, frost, moisture, grease, welding beads, drill burrs, and other sharp edges that can damage the heating cable or prevent the aluminum foil from sticking. The components to be heated must be freely accessible during installation work.

Local conditions

- › Mounting height: manual range up to a working height of 1.5m
- › Scaffolding/ladders: provided by customer in accordance with DIN EN12811
- › Lifting platform: to be provided by the customer incl. driver or operator
- › Construction site language: German/English

Assembly costs

The assembly costs are based on **an 8-hour working day**. Overtime requested by the customer (from the 9th working hour) as well as work on Saturdays, Sundays and public holidays will be charged in accordance with the eltherm „Invoicing rates for services“.

Assembly interruptions that are not at our expense will be charged separately upon proof.

This includes:

- › Downtime/waiting time
- › Possibly necessary additional overnight stays
- › Possibly additionally incurred trip costs
- › Possible additional travel to and from the site

Waiting times or weather-related interruptions that do not fall within the area of responsibility of eltherm GmbH will be charged at the respective current rates.

Further notes

- › **eltherm** is to be informed prior to the start of assembly which safety equipment is to be carried. Furthermore, the following must be communicated which further measures (safety instruction, risk assessment) are to be carried out before the start of assembly and how these are to be considered in terms of time.
- › **eltherm** must be informed prior to the start of assembly if the work could involve risks to the safety and health of our employees. The measures for the prevention of these dangers are to be agreed upon and documented.
- › Prior to the start of assembly, a contact person of the customer is to be named to **eltherm** on the construction site who is authorized to sign time sheets as well as acceptance protocols in a binding manner.
- › **eltherm** reserves the right to outsource services partially or completely to external service providers.

Dates

In order to be able to reasonably plan the assembly dates for our customers and to ensure a smooth process, we require the exact assembly date **at least 3-4 weeks** in advance. At the latest at this time, dimensioned drawings or isometric drawings of the plant components to be heated must be made available to us.

If an agreed assembly date is cancelled at short notice or if an assembly has to be interrupted, the above-mentioned lead times shall apply again unless otherwise agreed.

Not included in our scope of delivery*

*if not offered separately

- › the installation of supplied control cabinets
- › the electrical cabling between the control cabinet and the on-site control devices and terminal boxes as well as the possibly necessary cabling between devices on site
- › the cleaning of pipelines and vessels before the start of assembly
- › the thermal insulation/insulation
- › disposal of the dismantled electrical trace heating system
- › additional insurances, which are necessary on the construction site
- › Waiting times

Following services are to be provided free of charge by the customer

- › dry and lockable storage facilities
- › Electricity for the construction site and for distances of more than 50 m
- › shared use of sanitary facilities and changing and recreation rooms
- › any necessary gas detectors and escape masks
- › parking spaces for necessary office and storage containers at a reasonable distance from the construction site

If additional quantities and services are required in the event of an order, these must be ordered in writing by the customer or released by a person authorized to sign on behalf of the customer before the start of work on the construction site, unless otherwise agreed.

Partial invoices permitted - In case of postponement of the assembly date by the customer, eltherm reserves the right to invoice the material at the originally planned assembly date.



eltherm GmbH
Ernst-Heinkel-Str. 6-10
57299 Burbach
Germany

T.: +49 2736 4413-0
F.: +49 2736 4413-50
info@eltherm.com
www.eltherm.com

Managing Directors:
Daniel Eichert
Michael Thomas

Court Register Siegen: HRB 9671
VAT ID/UST-IdNr.: DE 815335368
St.-Nr/Tax No. 342/5828/5140
WEEE-Nr./No. DE673 246 21

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